

**Safety data sheet**  
according to 1907/2006/EC, Article 31

Printing date: 21.06.2022

Version number 6

Revision: 21.06.2022

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

· **1.1 Product identifier**

· **Trade name:** Acid mixture for Gold stripping bath HC  
Ansatzkonzentrat HC

· **Article number:** 86900255

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.

· **Application of the substance / the mixture**

*Electroplating auxiliary*

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

*Heimerle + Meule GmbH  
Dennigstrasse 16  
D-75179 Pforzheim*

*Telefon +49 (0) 7231 940-0  
Telefax +49 (0) 7231 940-2199  
www.heimerle-meule.com*

· **Further information obtainable from:**

*Abteilung BASU - Bau/Arbeitssicherheit/Umwelt  
Department BASU - Construction / Occupational Safety / Environment  
sds@heimerle-meule.com*

*IATA - 24h Emergency Contact - IATA - 24h Emergency Contact -  
(Dangerous goods emergency number)  
+49 172 739 6970*

· **1.4 Emergency telephone number:**

DEUTSCHLAND - GERMANY:  
*Vergiftungs-Informations-Zentrale Freiburg, ++49 761 19240 (24 h)  
(Poisoning Information Center)*

GREAT BRITAIN:  
*National Poisons Information Service +44 121 507 4123  
Members of the public seeking specific information on poisons should contact:  
In England and Wales: NHS 111 - dial 111 - In Scotland: NHS 24 - dial 111*

ITALY:  
*Istituto Superiore di Sanità +3906499906140*

KROATIA - REPUBLIKA HRVATSKA:  
*(+385) 01 2348 342*

ESTLAND - ESTONIA:  
*Tervisemeti Mürgistusteabekeskuse 16662, (+342) 7914 794*

LETTLAND - LATVIA:  
*Latvijas Vides, ģeoloģijas un meteoroloģijas centrs (+371) 670 32600*

LITAUEN - LIETUVOS RESPUBLIKA:  
*Apsinuodijimų informacijos biuras +370 (85) 2362052*

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## SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**  
The product is not classified, according to the GB CLP regulation.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008 Void**
- **Hazard pictograms Void**
- **Signal word Void**
- **Hazard statements Void**
- **Additional information:**  
EUH210 Safety data sheet available on request.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

## SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components / Information on ingredients:**

CAS: 56-81-5 EINECS: 200-289-5 RTECS: MA 8050000	glycerol; Glycerine; 1,2,3-Propanetriol; Trihydroxypropane; Emery 918; OPTIM Glycerine 99.7% USP; Glycyl alcohol; Concentrated glycerine; 1,2,3-Trihydroxypropane substance with a Community workplace exposure limit	50–100%
CAS: 7664-38-2 EINECS: 231-633-2 Index number: 015-011-00-6 RTECS: TB 6300000 Reg.nr.: 01-2119485924-24	phosphoric acid 85%; orthophosphoric acid 85%; phosphoric acid ... %, orthophosphoric acid ... % ⚠ Skin Corr. 1B, H314 Specific concentration limits: Skin Corr. 1B; H314: C ≥ 25 % Skin Irrit. 2; H315: 10 % ≤ C < 25 % Eye Irrit. 2; H319: 10 % ≤ C < 25 %	1–2.5%
CAS: 7664-93-9 EINECS: 231-639-5 Index number: 016-020-00-8 Reg.nr.: 01-2119453338-20	sulphuric acid; sulfuric acid ⚠ Met. Corr. 1, H290; Skin Corr. 1A, H314 Specific concentration limits: Skin Corr. 1A; H314: C ≥ 15 % Skin Irrit. 2; H315: 5 % ≤ C < 15 % Eye Irrit. 2; H319: 5 % ≤ C < 15 %	0.5–1%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

## SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:**  
No special measures required.  
Personal protection for the First Aider.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** If skin irritation continues, consult a doctor.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:**  
Seek immediate medical advice.  
Drink plenty of water and provide fresh air. Call for a doctor immediately.  
A person vomiting while laying on their back should be turned onto their side.

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- Rinse out mouth and then drink plenty of water.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**  
Under certain fire conditions, traces of other toxic gases cannot be excluded  
Can form explosive gas-air mixtures.  
In case of fire, the following can be released: Acrolein
- **5.3 Advice for firefighters**
- **Protective equipment:**



Wear self-contained respiratory protective device.

- **Additional information**  
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Use respiratory protective device against the effects of fumes/dust/aerosol.  
Only handle and refill product in closed systems.
- **6.2 Environmental precautions:**  
Dilute with plenty of water.  
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **6.4 Reference to other sections**  
No dangerous substances are released.  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Keep receptacles tightly sealed.  
The usual precautionary measures are to be adhered to when handling chemicals.  
Wear suitable respiratory protective device when decanting larger quantities without extractor facilities.  
Do not dry clean dust covered objects and floors. Wash thoroughly with plenty of water.
- **Information about fire - and explosion protection:** No special measures required.

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- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**  
Only store in heated receptacles.  
Observe official regulations on storing packagings .  
Observe official regulations on storing packagings .  
Prevent any seepage into the ground.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** None.
- **Storage class:** 12
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Additional information about design of technical facilities:** No further data; see item 7.

- **Ingredients with limit values that require monitoring at the workplace:**

**CAS: 56-81-5 glycerol**

WEL (Great Britain)	Long-term value: 10 mg/m <sup>3</sup>
AGW (Germany)	Long-term value: 200 E mg/m <sup>3</sup> 2 (I);DFG, Y

**CAS: 7664-38-2 phosphoric acid 85%**

WEL (Great Britain)	Short-term value: 2 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>
IOELV (European Union)	Short-term value: 2 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>
AGW (Germany)	Long-term value: 2 E mg/m <sup>3</sup> 2(I);DFG, EU, AGS, Y

**CAS: 7664-93-9 sulphuric acid**

IOELV (European Union)	Long-term value: 0.05 mg/m <sup>3</sup>
AGW (Germany)	Long-term value: 0.1 E mg/m <sup>3</sup> 1(I);DFG, EU, Y

- **Regulatory information**  
WEL (Great Britain): EH40/2020  
AGW (Germany): TRGS 900  
IOELV (European Union): (EU) 2019/1831
- **Additional information:** The lists valid during the making were used as basis.

- **8.2 Exposure controls**

- **Personal protective equipment:**
- **General protective and hygienic measures:**  
The usual precautionary measures are to be adhered to when handling chemicals.  
Do not inhale gases / fumes / aerosols.
- **Respiratory protection:**  
Beware: Filter masks provide protection for a short period of time only. They should only be used in exceptional cases, that is if a small amount of the substance has spilled out or in order to fight spillages and fire.
- **Recommended filter device for short term use:** Combination filter A-P1
- **Protection of hands:**  
Sensibilisation by the components in the glove materials is possible.  
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

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*Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation*

*Prior to working with gloves the rubbing in with tanniferous skin-protecting agents for the avoidance of skin softening due to perspiration is recommended.*

· **Material of gloves**

*The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.*

· **Penetration time of glove material**

*The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.*

· **Eye protection:** Goggles recommended during refilling

· **Body protection:** Protective work clothing

## SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· <b>Form:</b>	Fluid
· <b>Colour:</b>	Colourless
· <b>Odour:</b>	Characteristic
· <b>Odour threshold:</b>	Not determined.

· **pH-value at 20°C (68°F):** 4

· **Change in condition**

· <b>Melting point/freezing point:</b>	Undetermined.
· <b>Initial boiling point and boiling range:</b>	100°C (212°F)

· **Flash point:** Not applicable.

· **Flammability (solid, gas):** Not applicable.

· **Ignition temperature:** 400°C (752°F)

· **Decomposition temperature:** Not determined.

· **Auto-ignition temperature:** Product is not selfigniting.

· **Explosive properties:** Product does not present an explosion hazard.

· **Explosion limits:**

· <b>Lower:</b>	Not determined.
· <b>Upper:</b>	Not determined.

· **Vapour pressure at 20°C (68°F):** <0.1 hPa

· **Density at 20°C (68°F):** 1.13 g/cm<sup>3</sup> (9.43 lbs/gal)

· **Relative density** Not determined.

· **Vapour density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with water:**

Fully miscible.

· **Partition coefficient: n-octanol/water:** Not determined.

· **Viscosity:**

· **Dynamic:** Not determined.

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**Kinematic:** Not determined.

· **9.2 Other information** No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions**  
Reacts with strong acids and oxidising agents.  
Reacts with acids, alkalis and oxidising agents.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** In case of fire, the following can be released: Acrolein

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

**CAS: 56-81-5 glycerol**

Oral	LD50	12,600 mg/kg (Rat)
Dermal	LD50	10,000 mg/kg (Kanninchen)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
- **12.5 Results of PBT and vPvB assessment** Not applicable.
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

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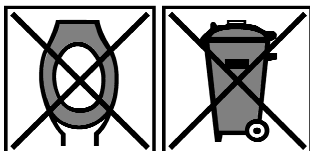
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· **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**



Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact manufacturer for recycling information.

- **Waste disposal key:**

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

- **Uncleaned packaging:**

- **Recommendation:**

Disposal must be made according to official regulations.

Packaging which is uncleaned or soiled with product remains is to be treated like the product itself

Packaging free of product remains is to be supplied refuse for recycling. Only if no adequate collecting system is available, they may be disposed of through the domestic rubbish

- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

### SECTION 14: Transport information

- **14.1 UN-Number**

· **ADR, ADN, IMDG, IATA** Void

- **14.2 UN proper shipping name**

· **ADR, ADN, IMDG, IATA** Void

- **14.3 Transport hazard class(es)**

· **ADR, ADN, IMDG, IATA**

· **Class** Void

- **14.4 Packing group**

· **ADR, IMDG, IATA** Void

- **14.5 Environmental hazards:**

· **Marine pollutant:** No

- **14.6 Special precautions for user**

Not applicable.

- **14.7 Transport in bulk according to Annex II of**

**Marpol and the IBC Code** Not applicable.

- **Transport/Additional information:**

- **IATA**

- **Remarks:**

24h emergency contact -  
(Dangerous goods emergency number)

+49 172 739 6970

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· **UN "Model Regulation":** Void

### SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

COUNCIL DIRECTIVE 98/24/EC of 7 April 1998 on the protection of the health and safety of workers from the risks related to chemical agents at work (fourteenth individual Directive within the meaning of Article 16(1) of Directive 89/391/EEC)

DIRECTIVE 2012/18/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 on the control of major-accident hazards involving dangerous substances, amending and subsequently repealing Council Directive 96/82/EC

· **GADSL - Global Automotive Declarable Substance List**

None of the ingredients is listed.

· **Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **National regulations:**

· **Technical instructions (air):**

Class	Share in %
NK	90.0

· **Waterhazard class:** .

· **Other regulations, limitations and prohibitive regulations -**

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Reasons for revise**

If necessary, this safety data sheet can be revised according to legal guidelines.

Our current version for your reference is available on our website  
[www.heimerle-meule.com](http://www.heimerle-meule.com)

· **Relevant phrases**

H290 May be corrosive to metals.

H314 Causes severe skin burns and eye damage.

· **Department issuing SDS:**

Abteilung BASU - Bau/Arbeitssicherheit/Umwelt

Department BASU - Construction / Occupational Safety / Environment

[sds@heimerle-meule.com](mailto:sds@heimerle-meule.com)

· **Contact:**

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· **Abbreviations and acronyms:**

*RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*

*IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)*

*ICAO: International Civil Aviation Organisation*

*ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)*

*AwSV: Ordinance on facilities for handling water-polluting substances (German regulation).*

*TRGS: Technical rules for hazardous substances (German regulation)*

*ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)*

*IMDG: International Maritime Code for Dangerous Goods*

*IATA: International Air Transport Association*

*GHS: Globally Harmonised System of Classification and Labelling of Chemicals*

*EINECS: European Inventory of Existing Commercial Chemical Substances*

*ELINCS: European List of Notified Chemical Substances*

*CAS: Chemical Abstracts Service (division of the American Chemical Society)*

*LC50: Lethal concentration, 50 percent*

*LD50: Lethal dose, 50 percent*

*PBT: Persistent, Bioaccumulative and Toxic*

*vPvB: very Persistent and very Bioaccumulative*

*Met. Corr. 1: Corrosive to metals – Category 1*

*Skin Corr. 1A: Skin corrosion/irritation – Category 1A*

*Skin Corr. 1B: Skin corrosion/irritation – Category 1B*

· **\* Data compared to the previous version altered.**