

**Safety data sheet**  
according to 1907/2006/EC, Article 31

Printing date: 18.03.2024

Version number 2 (replaces version 1)

Revision: 18.03.2024

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

· **1.1 Product identifier**

· **Trade name:** Potassium hydroxide pure

Kaliumhydroxid reinst

· **Article number:** 86944555

· **CAS Number:**

1310-58-3

· **EC number:**

215-181-3

· **Index number:**

019-002-00-8

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

Not approved for private consumers.

· **Application of the substance / the mixture**

Pure chemical substance

Electroplating auxiliary

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

Heimerle + Meule GmbH

Dennigstrasse 16

D-75179 Pforzheim

Telefon +49 (0) 7231 940-0

Telefax +49 (0) 7231 940-2199

www.heimerle-meule.com

· **Further information obtainable from:**

Abteilung BASU - Bau/Arbeitssicherheit/Umwelt

Department BASU - Construction / Occupational Safety / Environment

sds@heimerle-meule.com

LATA - 24h Emergency Contact - IATA - 24h Emergency Contact -

(Dangerous goods emergency number)

+49 172 739 6970

· **1.4 Emergency telephone number:**

DEUTSCHLAND - GERMANY:

Vergiftungs-Informationen-Zentrale Freiburg, ++49 761 19240 (24 h)

(Poisoning Information Center)

GREAT BRITAIN:

National Poisons Information Service +44 121 507 4123

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111 - In Scotland: NHS 24 - dial 111

IRELAND

+353 1 809 2166 (7 Days 8 am -10 pm)

Healthcare Professionals: +353 1 809 2566

ITALY:

Istituto Superiore di Sanità (ISS) +3906499906140

Centro Antiveneni

Bergamo: +39 800 883300

Firenze +39 055 794 7819

Milano: +39 055 794 7819

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LETTLAND - LATVIA:

Valsts Toksikoloģijas centrs, Saindēšanās un zāļu informācijas centrs,

(24h) 112

(24h) +371 67042473

LITAUEN - LIETUVOS RESPUBLIKA:

Poison Information Bureau (24/7), Tel.: +8 5 236 20 52

Apsinuodijimų informacijos biuras

## SECTION 2: Hazards identification

- 2.1 Classification of the substance or mixture
- Classification according to Regulation (EC) No 1272/2008



corrosion

Skin Corr. 1A H314 Causes severe skin burns and eye damage.



Acute Tox. 4 H302 Harmful if swallowed.

- 2.2 Label elements
- Labelling according to Regulation (EC) No 1272/2008  
The substance is classified and labelled according to the GB CLP regulation.
- Hazard pictograms



GHS05



GHS07

- Signal word *Danger*
- Hazard statements  
H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.
- Precautionary statements  
P260 Do not breathe dusts or mists.

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P303+P361+P353 **IF ON SKIN (or hair):** Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 **IF IN EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P321 Specific treatment (see on this label).

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.1 Substances**
- **CAS No. Description**  
CAS: 1310-58-3 Potassium hydroxide; caustic potash
- **Identification number(s)**
- **EC number:** 215-181-3
- **Index number:** 019-002-00-8

### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:**  
Immediately remove any clothing soiled by the product.  
Personal protection for the First Aider.  
Take affected persons out of danger area and lay down.  
Involve doctor immediately after an accident or unwell
- **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink plenty of water and provide fresh air. Call for a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.

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- **5.3 Advice for firefighters**
- **Protective equipment:**



Wear self-contained respiratory protective device.

*Beware: Filter masks provide protection for a short period of time only. They should only be used in exceptional cases, that is if a small amount of the substance has spilled out or in order to fight spillages and fire*

- **Additional information**

*Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.*

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**

*Wear protective equipment. Keep unprotected persons away.*

*Use respiratory protective device against the effects of fumes/dust/aerosol.*

*Only handle and refill product in closed systems.*

- **6.2 Environmental precautions:** *Do not allow to enter sewers/ surface or ground water.*

- **6.3 Methods and material for containment and cleaning up:**

*Dispose contaminated material as waste according to section 13.*

*Ensure adequate ventilation.*

*Dispose of the material collected according to regulations.*

- **6.4 Reference to other sections**

*See Section 7 for information on safe handling.*

*See Section 8 for information on personal protection equipment.*

*See Section 13 for disposal information.*

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**

*Thorough dedusting.*

*Keep receptacles tightly sealed.*

*the usual precautionary measures are to be adhered to when handling chemicals.*

*Wear suitable respiratory protective device when decanting larger quantities without extractor facilities.*

*Do not dry clean dust covered objects and floors. Wash thoroughly with plenty of water.*

- **Information about fire - and explosion protection:** *No special measures required.*

- **7.2 Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:**

*Unsuitable material for receptacle: aluminium.*

*Only store in heated receptacles.*

*Do not use light alloy receptacles.*

*Store only in the original receptacle.*

*Store only in unopened original receptacles.*

*Observe official regulations on storing packagings .*

*Observe official regulations on storing packagings .*

*Prevent any seepage into the ground.*

- **Information about storage in one common storage facility:** *Store away from foodstuffs.*

- **Further information about storage conditions:**

*Store in dry conditions.*

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- This product is hygroscopic.  
Keep container tightly sealed.  
Store under lock and key and out of the reach of children.
- **Storage class:** 8 B
  - **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

#### · 8.1 Control parameters

· **Ingredients with limit values that require monitoring at the workplace:**

**CAS: 1310-58-3 Potassium hydroxide**

WEL (Great Britain) Short-term value: 2 mg/m<sup>3</sup>

- **Regulatory information** WEL (Great Britain): EH40/2020
- **Additional information:** The lists valid during the making were used as basis.

#### · 8.2 Exposure controls

- **Appropriate engineering controls** No further data; see section 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**  
The usual precautionary measures are to be adhered to when handling chemicals.  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Do not inhale gases / fumes / aerosols.  
Avoid contact with the eyes and skin.

#### · **Respiratory protection:**

- Do not inhale dust / smoke / mist.
- Short term filter device:  
Filter P2  
according to EN 143  
according EN 14387

#### · **Hand protection**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

#### · **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.  
Nitrile rubber, NBR  
Recommended thickness of the material:  $\geq 0.11$  mm

#### · **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· **Eye/face protection**

Tightly sealed goggles

according to EN 166

· **Body protection:** Protective work clothing

## SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**· **General Information**

· <b>Physical state</b>	Solid
· <b>Colour:</b>	White
· <b>Odour:</b>	Odourless
· <b>Odour threshold:</b>	Not determined.
· <b>Melting point/freezing point:</b>	360°C (680°F)
· <b>Boiling point or initial boiling point and boiling range</b>	1,327°C (34.427°F)
· <b>Flammability</b>	Product is not flammable.
· <b>Lower and upper explosion limit</b>	
· <b>Lower:</b>	Not determined.
· <b>Upper:</b>	Not determined.
· <b>Flash point:</b>	Not applicable.
· <b>Decomposition temperature:</b>	Not determined.
· <b>pH</b>	Not applicable.
· <b>Viscosity:</b>	
· <b>Kinematic viscosity</b>	Not applicable.
· <b>Dynamic:</b>	Not applicable.
· <b>Solubility</b>	
· <b>water at 20°C (68°F):</b>	1120 g/l
· <b>Partition coefficient n-octanol/water (log value)</b>	Not determined.
· <b>Vapour pressure at 20°C (68°F):</b>	0 hPa
· <b>Density and/or relative density</b>	
· <b>Density at 20°C (68°F):</b>	2.04 g/cm <sup>3</sup> (17.02 lbs/gal)
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not applicable.

· **9.2 Other information**

· <b>Appearance:</b>	
· <b>Form:</b>	Solid
· <b>Important information on protection of health and environment, and on safety.</b>	
· <b>Ignition temperature:</b>	Not determined.
· <b>Explosive properties:</b>	Product does not present an explosion hazard.
· <b>Molecular weight</b>	56.1 g/mol
· <b>Change in condition</b>	
· <b>Evaporation rate</b>	Not applicable.

· **Information with regard to physical hazard classes**

· <b>Explosives</b>	Void
· <b>Flammable gases</b>	Void
· <b>Aerosols</b>	Void

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· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Reacts with acids, alkalis and oxidising agents.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

### SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Harmful if swallowed.

· **LD/LC50 values relevant for classification:**

Oral	LD50	365 mg/kg (rat)
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- **Skin corrosion/irritation** Causes severe skin burns and eye damage.
- **11.2 Information on other hazards**
- **Endocrine disrupting properties** Substance is not listed.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment** Not applicable.
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**  
The product does not contain substances with endocrine disrupting properties.

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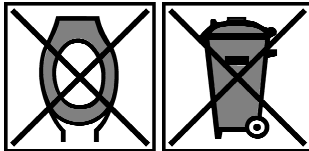
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- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**

Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.  
Water hazard class 1 (German Regulation) (Assessment by list): slightly hazardous for water

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**



Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact manufacturer for recycling information.

- **Waste disposal key:**

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

- **Uncleaned packaging:**

- **Recommendation:**

Disposal must be made according to official regulations.

Packaging which is uncleaned or soiled with product remains is to be treated like the product itself

Packaging free of product remains is to be supplied refuse for recycling. Only if no adequate collecting system is available, they may be disposed of through the domestic rubbish

- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

### SECTION 14: Transport information

- **14.1 UN number or ID number**

- **ADR, IMDG, IATA**

UN1813

- **14.2 UN proper shipping name**

- **ADR**

- **IMDG, IATA**

UN1813 POTASSIUM HYDROXIDE, SOLID  
POTASSIUM HYDROXIDE, SOLID

- **14.3 Transport hazard class(es)**

- **ADR, IMDG, IATA**



- **Class**

8 Corrosive substances.

- **Label**

8

- **14.4 Packing group**

- **ADR, IMDG, IATA**

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· <b>14.5 Environmental hazards:</b>	Not applicable.
· <b>14.6 Special precautions for user</b>	Warning: Corrosive substances.
· <b>Hazard identification number (Kemler code):</b>	80
· <b>EMS Number:</b>	F-A,S-B
· <b>Segregation groups</b>	(SGG18) Alkalis
· <b>Stowage Category</b>	A
· <b>Segregation Code</b>	SG35 Stow "separated from" SGG1-acids
· <b>14.7 Maritime transport in bulk according to IMO instruments</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>ADR</b>	
· <b>Limited quantities (LQ)</b>	1 kg
· <b>Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 g Maximum net quantity per outer packaging: 500 g
· <b>Transport category</b>	2
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	1 kg
· <b>Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 g Maximum net quantity per outer packaging: 500 g
· <b>IATA</b>	
· <b>Remarks:</b>	24h emergency contact - (Dangerous goods emergency number)  +49 172 739 6970
· <b>UN "Model Regulation":</b>	UN 1813 POTASSIUM HYDROXIDE, SOLID, 8, II

### SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

COUNCIL DIRECTIVE 98/24/EC of 7 April 1998 on the protection of the health and safety of workers from the risks related to chemical agents at work (fourteenth individual Directive within the meaning of Article 16(1) of Directive 89/391/EEC)

DIRECTIVE 2012/18/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 on the control of major-accident hazards involving dangerous substances, amending and subsequently repealing Council Directive 96/82/EC

- **GADSL - Global Automotive Declarable Substance List** Substance is not listed.
- **Poisons Act**
- **Regulated explosives precursors** Substance is not listed.
- **Regulated poisons** Substance is not listed.
- **Reportable explosives precursors** Substance is not listed.
- **Reportable poisons** 17% of total caustic alkalinity
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** Substance is not listed.

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- **National regulations:**
- **Waterhazard class:** .
- **Other regulations, limitations and prohibitive regulations -**
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.  
This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

- **Reasons for revise**  
If necessary, this safety data sheet can be revised according to legal guidelines.

Our current version for your reference is available on our website  
[www.heimerle-meule.com](http://www.heimerle-meule.com)

- **Department issuing SDS:**

Abteilung BASU - Bau/Arbeitssicherheit/Umwelt  
Department BASU - Construction / Occupational Safety / Environment

[sds@heimerle-meule.com](mailto:sds@heimerle-meule.com)

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- **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)  
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)  
ICAO: International Civil Aviation Organisation  
ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)  
AwSV: Ordinance on facilities for handling water-polluting substances (German regulation).  
TRGS: Technical rules for hazardous substances (German regulation)  
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
Acute Tox. 4: Acute toxicity – Category 4  
Skin Corr. 1A: Skin corrosion/irritation – Category 1A

- **\* Data compared to the previous version altered.**