

**Safety data sheet**  
according to 1907/2006/EC, Article 31

Printing date: 21.02.2023

Version number 8 (replaces version 7)

Revision: 21.02.2023

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

· **1.1 Product identifier**

· **Trade name:** Regenerating solution R4  
Regenerierlösung R4

· **Article number:** 86938373

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.

· **Application of the substance / the mixture**

*Electroplating auxiliary*

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

*Heimerle + Meule GmbH  
Dennigstrasse 16  
D-75179 Pforzheim*

*Telefon +49 (0) 7231 940-0  
Telefax +49 (0) 7231 940-2199  
www.heimerle-meule.com*

· **Further information obtainable from:**

*Abteilung BASU - Bau/Arbeitssicherheit/Umwelt  
Department BASU - Construction / Occupational Safety / Environment  
sds@heimerle-meule.com*

*IATA - 24h Emergency Contact - IATA - 24h Emergency Contact -  
(Dangerous goods emergency number)  
+49 172 739 6970*

· **1.4 Emergency telephone number:**

DEUTSCHLAND - GERMANY:  
*Vergiftungs-Informations-Zentrale Freiburg, ++49 761 19240 (24 h)  
(Poisoning Information Center)*

GREAT BRITAIN:

*National Poisons Information Service +44 121 507 4123  
Members of the public seeking specific information on poisons should contact:  
In England and Wales: NHS 111 - dial 111 - In Scotland: NHS 24 - dial 111*

IRELAND

*+353 1 809 2166 (7 Days 8 am -10 pm)  
Healthcare Professionals: +353 1 809 2566*

ITALY:

*Istituto Superiore di Sanità (ISS) +3906499906140  
Centro Antiveleni*

*Bergamo: +39 800 883300*

*Firenze +39 055 794 7819*

*Milano: +39 055 794 7819*

*Roma +39 06 68593726*

*Roma +39 06 49978000*

*Roma +39 06 3954343*

KROATIA - REPUBLIKA HRVATSKA:

*(+385) 01 2348 342*

ESTLAND - ESTONIA:

*Tervisemeti Mürgistusteabekeskuse*

*National (24/7): 16662*

*(+372) 7943 794*

(Contd. on page 2)

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(Contd. of page 1)

LETTLAND - LATVIA:

Valsts Toksikoloģijas centrs, Saindēšanās un zāļu informācijas centrs,  
(24h) 112

(24h) +371 67042473

LITAUEN - LIETUVOS RESPUBLIKA:

Poison Information Bureau (24/7), Tel.: +8 5 236 20 52

Apsinuodijimų informacijos biuras

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## SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**  
The product is not classified, according to the GB CLP regulation.

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- **2.2 Label elements**
  - **Labelling according to Regulation (EC) No 1272/2008** Void
  - **Hazard pictograms** Void
  - **Signal word** Void
  - **Hazard statements** Void
  - **Additional information:**  
EUH210 Safety data sheet available on request.
  - **2.3 Other hazards**
  - **Results of PBT and vPvB assessment**
  - **PBT:** Not applicable.
  - **vPvB:** Not applicable.

## SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.
- **Dangerous components / Information on ingredients:** Void
- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

## SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:**  
No special measures required.  
Personal protection for the First Aider.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** If skin irritation continues, consult a doctor.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:**  
Rinse out mouth and then drink plenty of water.  
Drink plenty of water and provide fresh air. Call for a doctor immediately.  
A person vomiting while laying on their back should be turned onto their side.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

-GB-  
(Contd. on page 3)

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(Contd. of page 2)

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.
- **Additional information**  
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Ensure adequate ventilation  
Wear protective equipment. Keep unprotected persons away.  
Use respiratory protective device against the effects of fumes/dust/aerosol.  
Only handle and refill product in closed systems.
- **6.2 Environmental precautions:**  
Dilute with plenty of water.  
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **6.4 Reference to other sections**  
No dangerous substances are released.  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### \* SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Keep receptacles tightly sealed.  
The usual precautionary measures are to be adhered to when handling chemicals.  
Wear suitable respiratory protective device when decanting larger quantities without extractor facilities.  
Do not dry clean dust covered objects and floors. Wash thoroughly with plenty of water.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**  
Observe official regulations on storing packagings .  
Observe official regulations on storing packagings .  
Prevent any seepage into the ground.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** None.
- **Storage class:** 12
- **7.3 Specific end use(s)** No further relevant information available.

GB

(Contd. on page 4)

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(Contd. of page 3)

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Appropriate engineering controls** No further data; see item 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**  
The usual precautionary measures are to be adhered to when handling chemicals.  
Do not inhale gases / fumes / aerosols.
- **Respiratory protection:**  
Not necessary if room is well-ventilated.  
Beware: Filter masks provide protection for a short period of time only. They should only be used in exceptional cases, that is if a small amount of the substance has spilled out or in order to fight spillages and fire.
- **Hand protection**  
Sensibilisation by the components in the glove materials is possible.  
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation  
Prior to working with gloves the rubbing in with tanniferous skin-protecting agents for the avoidance of skin softening due to perspiration is recommended.
- **Material of gloves**  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**  
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye/face protection** Goggles recommended during refilling
- **Body protection:** Protective work clothing

### SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Physical state** Fluid
- **Colour:** Clear
- **Odour:** Odourless
- **Odour threshold:** Not determined.
- **Melting point/freezing point:** Undetermined.
- **Boiling point or initial boiling point and boiling range** 100°C (212°F)
- **Flammability** Not applicable.
- **Lower and upper explosion limit**
- **Lower:** Not determined.
- **Upper:** Not determined.
- **Flash point:** Not applicable.
- **Decomposition temperature:** Not determined.

(Contd. on page 5)

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(Contd. of page 4)

· <b>pH at 20°C (68°F)</b>	10
· <b>Viscosity:</b>	
· <b>Kinematic viscosity</b>	Not determined.
· <b>Dynamic:</b>	Not determined.
· <b>Solubility</b>	
· <b>water:</b>	Fully miscible.
· <b>Partition coefficient n-octanol/water (log value)</b>	Not determined.
· <b>Vapour pressure:</b>	Not determined.
· <b>Density and/or relative density</b>	
· <b>Density at 20°C (68°F):</b>	1.02 g/cm <sup>3</sup> (8.51 lbs/gal)
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.

· <b>9.2 Other information</b>	
· <b>Appearance:</b>	
· <b>Form:</b>	Fluid
· <b>Important information on protection of health and environment, and on safety.</b>	
· <b>Auto-ignition temperature:</b>	Product is not selfigniting.
· <b>Explosive properties:</b>	Product does not present an explosion hazard.
· <b>Change in condition</b>	
· <b>Evaporation rate</b>	Not determined.

· <b>Information with regard to physical hazard classes</b>	
· <b>Explosives</b>	Void
· <b>Flammable gases</b>	Void
· <b>Aerosols</b>	Void
· <b>Oxidising gases</b>	Void
· <b>Gases under pressure</b>	Void
· <b>Flammable liquids</b>	Void
· <b>Flammable solids</b>	Void
· <b>Self-reactive substances and mixtures</b>	Void
· <b>Pyrophoric liquids</b>	Void
· <b>Pyrophoric solids</b>	Void
· <b>Self-heating substances and mixtures</b>	Void
· <b>Substances and mixtures, which emit flammable gases in contact with water</b>	Void
· <b>Oxidising liquids</b>	Void
· <b>Oxidising solids</b>	Void
· <b>Organic peroxides</b>	Void
· <b>Corrosive to metals</b>	Void
· <b>Desensitised explosives</b>	Void

## SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Reacts with acids, alkalis and oxidising agents.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

GB

(Contd. on page 6)

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(Contd. of page 5)

### SECTION 11: Toxicological information

#### · 11.2 Information on other hazards

##### · Endocrine disrupting properties

None of the ingredients is listed.

### SECTION 12: Ecological information

#### · 12.1 Toxicity

· **Aquatic toxicity:** No further relevant information available.

· **12.2 Persistence and degradability** No further relevant information available.

· **12.3 Bioaccumulative potential** No further relevant information available.

· **12.4 Mobility in soil** No further relevant information available.

· **12.5 Results of PBT and vPvB assessment** Not applicable.

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

#### · 12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

#### · 12.7 Other adverse effects

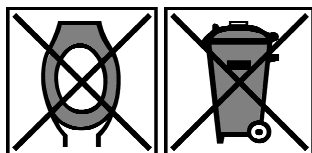
##### · Additional ecological information:

· **General notes:** Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

### SECTION 13: Disposal considerations

#### · 13.1 Waste treatment methods

##### · Recommendation



Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact manufacturer for recycling information.

##### · Waste disposal key:

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

##### · Uncleaned packaging:

##### · Recommendation:

Disposal must be made according to official regulations.

Packaging which is uncleaned or soiled with product remains is to be treated like the product itself

Packaging free of product remains is to be supplied refuse for recycling. Only if no adequate collecting system is available, they may be disposed of through the domestic rubbish

· **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

### SECTION 14: Transport information

#### · 14.1 UN number or ID number

· **ADR, ADN, IMDG, IATA**

Void

(Contd. on page 7)



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(Contd. of page 6)

· 14.2 UN proper shipping name · ADR, ADN, IMDG, IATA	Void
· 14.3 Transport hazard class(es) · ADR, ADN, IMDG, IATA · Class	Void
· 14.4 Packing group · ADR, IMDG, IATA	Void
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user	Not applicable.
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· Transport/Additional information: · IATA · Remarks:	24h emergency contact - (Dangerous goods emergency number)  +49 172 739 6970
· UN "Model Regulation":	Void

**SECTION 15: Regulatory information**

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

COUNCIL DIRECTIVE 98/24/EC of 7 April 1998 on the protection of the health and safety of workers from the risks related to chemical agents at work (fourteenth individual Directive within the meaning of Article 16(1) of Directive 89/391/EEC)

DIRECTIVE 2012/18/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 on the control of major-accident hazards involving dangerous substances, amending and subsequently repealing Council Directive 96/82/EC

· GADSL - Global Automotive Declarable Substance List

None of the ingredients is listed.

· Directive 2012/18/EU

· Named dangerous substances - ANNEX I None of the ingredients is listed.

· National regulations:

· Waterhazard class: .

· Other regulations, limitations and prohibitive regulations -

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

(Contd. on page 8)

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(Contd. of page 7)

· **Reasons for revise**

If necessary, this safety data sheet can revised according to legal guidelines.

Our current version for your reference is available on our website

[www.heimerle-meule.com](http://www.heimerle-meule.com)

· **Department issuing SDS:**

Abteilung BASU - Bau/Arbeitssicherheit/Umwelt

Department BASU - Construction / Occupational Safety / Environment

[sds@heimerle-meule.com](mailto:sds@heimerle-meule.com)

· **Contact:**

Herr Thomas Knuth

[thomas.knuth@heimerle-meule.com](mailto:thomas.knuth@heimerle-meule.com)

[sds@heimerle-meule.com](mailto:sds@heimerle-meule.com)

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

AwSV: Ordinance on facilities for handling water-polluting substances (German regulation).

TRGS: Technical rules for hazardous substances (German regulation)

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

· **\* Data compared to the previous version altered.**