

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

Version number 2 (replaces version 1)

Revision: 21.12.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name:** S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

· **Article number:** 77953449

· **UFI:** AMM8-T07Y-C00D-PCPW

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
Not approved for private consumers.

· **Application of the substance / the mixture** Corrosive cleaner

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

Heimerle + Meule GmbH
Dennigstrasse 16
D-75179 Pforzheim

Telefon +49 (0) 7231 940-0
Telefax +49 (0) 7231 940-2199
www.heimerle-meule.com

· **Further information obtainable from:**

Abteilung BASU - Bau/Arbeitssicherheit/Umwelt
Department BASU - Construction / Occupational Safety / Environment
sds@heimerle-meule.com

IATA - 24h Emergency Contact - IATA - 24h Emergency Contact -
(Dangerous goods emergency number)
+49 172 739 6970

· **1.4 Emergency telephone number:**

DEUTSCHLAND - GERMANY:
Vergiftungs-Informationen-Zentrale Freiburg, ++49 761 19240 (24 h)
(Poisoning Information Center)

GREAT BRITAIN:

National Poisons Information Service +44 121 507 4123
Members of the public seeking specific information on poisons should contact:
In England and Wales: NHS 111 - dial 111 - In Scotland: NHS 24 - dial 111

IRELAND

+353 1 809 2166 (7 Days 8 am -10 pm)
Healthcare Professionals: +353 1 809 2566

ITALY:

Istituto Superiore di Sanità (ISS) +3906499906140
Centro Antiveleni

Bergamo: +39 800 883300

Firenze +39 055 794 7819

Milano: +39 055 794 7819

Roma +39 06 68593726

Roma +39 06 49978000

Roma +39 06 3954343

KROATIA - REPUBLIKA HRVATSKA:

(+385) 01 2348 342

ESTLAND - ESTONIA:

Tervisemeti Mürgistusteabekeskuse

National (24/7): 16662

(+372) 7943 794

LETTLAND - LATVIA:

Valsts Toksikoloģijas centrs, Saindēšanās un zāļu informācijas centrs,

(Contd. on page 2)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 1)

(24h) 112

(24h) +371 67042473

LITAUEN - LIETUVOS RESPUBLIKA:

Poison Information Bureau (24/7), Tel.: +8 5 236 20 52

Apsinuodijimų informacijos biuras

SECTION 2: Hazards identification

- 2.1 Classification of the substance or mixture
- Classification according to Regulation (EC) No 1272/2008



corrosion

Skin Corr. 1C H314 Causes severe skin burns and eye damage.



Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H312 Harmful in contact with skin.

Acute Tox. 4 H332 Harmful if inhaled.

- 2.2 Label elements
- Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the GB CLP regulation.
- Hazard pictograms



GHS05



GHS07

- Signal word *Danger*
- Hazard-determining components of labelling:
sulphuric acid
hydrofluoric acid
- Hazard statements
H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled.
H314 Causes severe skin burns and eye damage.
- Precautionary statements
P260 Do not breathe dusts or mists.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
P321 Specific treatment (see on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.

(Contd. on page 3)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

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Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung




(Contd. of page 2)

- P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
- **2.3 Other hazards**
 - **Results of PBT and vPvB assessment**
 - **PBT:** Not applicable.
 - **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components / Information on ingredients:**

CAS: 7664-93-9 EINECS: 231-639-5 Index number: 016-020-00-8 Reg.nr.: 01-2119453338-20	<i>sulphuric acid; sulfuric acid</i>  Met. Corr. 1, H290; Skin Corr. 1A, H314 Specific concentration limits: Skin Corr. 1A; H314: $C \geq 15\%$ Skin Irrit. 2; H315: $5\% \leq C < 15\%$ Eye Irrit. 2; H319: $5\% \leq C < 15\%$	<15%
CAS: 7664-39-3 EINECS: 231-634-8 Index number: 009-003-00-1	<i>hydrofluoric acid</i>  Acute Tox. 2, H300; Acute Tox. 1, H310; Acute Tox. 2, H330  Skin Corr. 1A, H314 Specific concentration limits: Skin Corr. 1A; H314: $C \geq 7\%$ Skin Corr. 1B; H314: $1\% \leq C < 7\%$ Eye Irrit. 2; H319: $0.1\% \leq C < 1\%$	<0.5%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:**
 Immediately remove any clothing soiled by the product.
 Personal protection for the First Aider.
 Take affected persons out of danger area and lay down.
 Involve doctor immediately after an accident or unwell
- **After inhalation:**
 Call a doctor immediately.
 Supply fresh air or oxygen; call for doctor.
 In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:**
 Immediately wash with water and soap and rinse thoroughly.
 If skin irritation continues, consult a doctor.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
 Drink plenty of water and provide fresh air. Call for a doctor immediately.
 A person vomiting while laying on their back should be turned onto their side.
 Call a doctor immediately.
 Rinse out mouth and then drink plenty of water.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
 No further relevant information available.

GB

(Contd. on page 4)

Safety data sheet
according to 1907/2006/EC, Article 31

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Version number 2 (replaces version 1)

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Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 3)

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
In case of fire, the following can be released:
Sulphur dioxide (SO₂)
Hydrogen fluoride (HF)
- **5.3 Advice for firefighters**
- **Protective equipment:**
Mount respiratory protective device.



Wear self-contained respiratory protective device.

Beware: Filter masks provide protection for a short period of time only. They should only be used in exceptional cases, that is if a small amount of the substance has spilled out or in order to fight spillages and fire

- **Additional information**
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.
Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
Use respiratory protective device against the effects of fumes/dust/aerosol.
Only handle and refill product in closed systems.
- **6.2 Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

* SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Keep receptacles tightly sealed.
Ensure good ventilation/exhaustion at the workplace.
The usual precautionary measures are to be adhered to when handling chemicals.
Prevent formation of aerosols.
Wear suitable respiratory protective device when decanting larger quantities without extractor facilities.
Do not dry clean dust covered objects and floors. Wash thoroughly with plenty of water.
- **Information about fire - and explosion protection:** Keep respiratory protective device available.

(Contd. on page 5)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 4)

- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
 Provide acid-resistant floor.
 Observe official regulations on storing packagings .
 Observe official regulations on storing packagings .
 Prevent any seepage into the ground.
- **Information about storage in one common storage facility:**
 Store away from metals.
 Store away from foodstuffs.
- **Further information about storage conditions:**
 Keep container tightly sealed.
 Store under lock and key and out of the reach of children.
- **Storage class:** 8 B
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· **Ingredients with limit values that require monitoring at the workplace:**

CAS: 7664-93-9 sulphuric acid

WEL (Great Britain)	Long-term value: 0.05* mg/m ³ *mist: defined as thoracic fraction
IOELV (European Union)	Long-term value: 0.05 mg/m ³
AGW (Germany)	Long-term value: 0.1 E mg/m ³ 1(I);DFG, EU, Y

CAS: 7664-39-3 hydrofluoric acid

WEL (Great Britain)	Short-term value: 2.5 mg/m ³ , 3 ppm Long-term value: 1.5 mg/m ³ , 1.8 ppm
IOELV (European Union)	Short-term value: 2.5 mg/m ³ , 3 ppm Long-term value: 1.5 mg/m ³ , 1.8 ppm
AGW (Germany)	Long-term value: 0.83 mg/m ³ , 1 ppm 2(I);DFG, EU, Y, H

· **Regulatory information**

WEL (Great Britain): EH40/2020
 IOELV (European Union): (EU) 2019/1831
 AGW (Germany): TRGS 900

· **Ingredients with biological limit values:**

CAS: 7664-39-3 hydrofluoric acid

BGW (Germany)	7.0 mg/g Kreatinin Untersuchungsmaterial: Urin Probennahmezeitpunkt: Expositionsende bzw. Schichtende Parameter: Fluorid
	4.0 mg/g Kreatinin Untersuchungsmaterial: Urin Probennahmezeitpunkt: vor nachfolgender Schicht Parameter: Fluorid

- **Additional information:** The lists valid during the making were used as basis.

(Contd. on page 6)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 5)

- **8.2 Exposure controls**
- **Appropriate engineering controls** No further data; see item 7.
- **Individual protection measures, such as personal protective equipment**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes.
Do not inhale dust / smoke / mist.
Avoid contact with the eyes and skin.
According to EC Directive 89/686/EEC

- **Respiratory protection:**

Beware: Filter masks provide protection for a short period of time only. They should only be used in exceptional cases, that is if a small amount of the substance has spilled out or in order to fight spillages and fire.

according to EN 14387

according to EN 143

- **Hand protection**



Protective gloves

according to EN 374

To avoid skin problems reduce the wearing of gloves to the required minimum.

Only use chemical-protective gloves with CE-labelling of category III.

Sensibilisation by the components in the glove materials is possible.

Check the permeability prior to each renewed use of the glove.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Prior to working with gloves the rubbing in with tanniferous skin-protecting agents for the avoidance of skin softening due to perspiration is recommended.

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

Butyl rubber, BR

Recommended thickness of the material: ≥ 0.7 mm

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

For the mixture of chemicals mentioned below the penetration time has to be at least 480 minutes (Permeation according to EN 374 Part 3: Level 3).

Value for the permeation: Level ≤ 3

- **Not suitable are gloves made of the following materials:**

Leather gloves

Strong material gloves

(Contd. on page 7)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 6)

· **Eye/face protection**

Tightly sealed goggles

according to EN 166

· **Body protection:**

Protective work clothing

Acid resistant protective clothing

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**· **General Information**

· Physical state	Fluid
· Colour:	Yellow
· Odour:	Characteristic
· Odour threshold:	Not determined.
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	Undetermined.
· Flammability	Not applicable.
· Lower and upper explosion limit	
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	Not applicable.
· Decomposition temperature:	Not determined.
· pH at 20°C (68°F)	1
· Viscosity:	
· Kinematic viscosity	Not determined.
· Dynamic:	Not determined.
· Solubility	
· water:	Fully miscible.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure at 20°C (68°F):	23 hPa (17.3 mm Hg)
· Density and/or relative density	
· Density at 20°C (68°F):	1.12 g/cm ³ (9.35 lbs/gal)
· Relative density	Not determined.
· Vapour density	Not determined.

· **9.2 Other information**

0.00 %

· **Appearance:**· **Form:**

Fluid

· **Important information on protection of health and environment, and on safety.**· **Auto-ignition temperature:**

Product is not selfigniting.

· **Explosive properties:**

Product does not present an explosion hazard.

· **Change in condition**· **Evaporation rate**

Not determined.

· **Information with regard to physical hazard classes**· **Explosives**

Void

· **Flammable gases**

Void

(Contd. on page 8)

Safety data sheet
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Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 7)

· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Reacts with acids, alkalis and oxidising agents.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Harmful if swallowed, in contact with skin or if inhaled.

· **LD/LC50 values relevant for classification:**

ATE (Acute Toxicity Estimates)

Oral	LD50	1,042 mg/kg
Dermal	LD50	1,042 mg/kg
Inhalative	LC50/4 h	104 mg/l

CAS: 7664-39-3 hydrofluoric acid

Oral	LD50	5 mg/kg (ATE)
Dermal	LD50	5 mg/kg (ATE)
Inhalative	LC50/4 h	0.5 mg/l (ATE)

- **Skin corrosion/irritation** Causes severe skin burns and eye damage.
- **11.2 Information on other hazards**

· **Endocrine disrupting properties**

None of the ingredients is listed.

GB

(Contd. on page 9)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

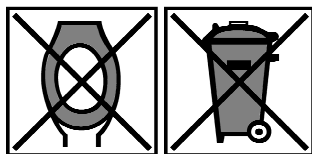
(Contd. of page 8)

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment** Not applicable.
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:** Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**



Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact manufacturer for recycling information.

- **Waste disposal key:**
The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.
- **Uncleaned packaging:**
- **Recommendation:**
Disposal must be made according to official regulations.
Packaging which is uncleaned or soiled with product remains is to be treated like the product itself
Packaging free of product remains is to be supplied refuse for recycling. Only if no adequate collecting system is available, they may be disposed of through the domestic rubbish
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- | | |
|---------------------------------------|--|
| · 14.1 UN number or ID number | |
| · ADR, IMDG, IATA | UN3264 |
| · 14.2 UN proper shipping name | |
| · ADR | UN3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (HYDROFLUORIC ACID, SULPHURIC ACID) |
| · IMDG, IATA | CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (HYDROFLUORIC ACID, SULPHURIC ACID) |

(Contd. on page 10)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 9)

· **14.3 Transport hazard class(es)**

· **ADR, IMDG, IATA**



· **Class** 8 Corrosive substances.
· **Label** 8

· **14.4 Packing group**

· **ADR, IMDG, IATA** II

· **14.5 Environmental hazards:** Not applicable.

· **14.6 Special precautions for user** Warning: Corrosive substances.

· **Hazard identification number (Kemler code):** 80

· **EMS Number:** F-A,S-B

· **Segregation groups** (SGG1) Acids

· **Stowage Category** B

· **Stowage Code** SW2 Clear of living quarters.

· **14.7 Maritime transport in bulk according to IMO instruments** Not applicable.

· **Transport/Additional information:**

· **ADR**

· **Limited quantities (LQ)** 1L

· **Excepted quantities (EQ)** Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **Transport category** 2

· **IMDG**

· **Limited quantities (LQ)** 1L

· **Excepted quantities (EQ)** Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **IATA**

· **Remarks:**

24h emergency contact -
(Dangerous goods emergency number)

+49 172 739 6970

· **UN "Model Regulation":** UN 3264 CORROSIVE LIQUID, ACIDIC, INORGANIC,
N.O.S. (HYDROFLUORIC ACID, SULPHURIC ACID),
8, II

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

COUNCIL DIRECTIVE 98/24/EC of 7 April 1998 on the protection of the health and safety of workers from the risks related to chemical agents at work (fourteenth individual Directive within the meaning of Article

(Contd. on page 11)

Safety data sheet
according to 1907/2006/EC, Article 31

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Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 10)

16(1) of Directive 89/391/EEC)

DIRECTIVE 2012/18/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 on the control of major-accident hazards involving dangerous substances, amending and subsequently repealing Council Directive 96/82/EC

· GADSL - Global Automotive Declarable Substance List
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None of the ingredients is listed.

- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **National regulations:**
- **Waterhazard class:** .
- **Other regulations, limitations and prohibitive regulations -**
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Reasons for revise**
If necessary, this safety data sheet can be revised according to legal guidelines.

*Our current version for your reference is available on our website
www.heimerle-meule.com*

- **Relevant phrases**
*H290 May be corrosive to metals.
H300 Fatal if swallowed.
H310 Fatal in contact with skin.
H314 Causes severe skin burns and eye damage.
H330 Fatal if inhaled.*

- **Department issuing SDS:**

*Abteilung BASU - Bau/Arbeitssicherheit/Umwelt
Department BASU - Construction / Occupational Safety / Environment*

sds@heimerle-meule.com

- **Contact:**
*Herr Thomas Knuth
thomas.knuth@heimerle-meule.com
sds@heimerle-meule.com*

- **Abbreviations and acronyms:**

*AwSV: Ordinance on facilities for handling water-polluting substances (German regulation).
TRGS: Technical rules for hazardous substances (German regulation)
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic*

(Contd. on page 12)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date: 21.12.2022

Version number 2 (replaces version 1)

Revision: 21.12.2022

Trade name: S-Act - Plating Activator Solution
S-Act - Vergoldungsaktivierung

(Contd. of page 11)

vPvB: very Persistent and very Bioaccumulative

Met. Corr. 1: Corrosive to metals – Category 1

Acute Tox. 2: Acute toxicity – Category 2

Acute Tox. 4: Acute toxicity – Category 4

Acute Tox. 1: Acute toxicity – Category 1

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Skin Corr. 1C: Skin corrosion/irritation – Category 1C

· *** Data compared to the previous version altered.**

GB