

<b>Heimerle + Meule GmbH</b> Dennigstr. 16, D - 75179 Pforzheim Phone: + 49 (0) 7231-940-0 www.heimerle-meule.com	<b>Material data</b>	WKD – 579.333
		Date: 05/2014

<b>Alloy</b>	<b>Au333 - solder-plated strip</b>	
Item – no.	<b>579-333</b>	
Solder thickness	<b>20 ± 4</b>	[%]
Colour	yellow	
Precious metals	Au 33,3 Ag 18,0	[%]
Density	10,8	[g/cm <sup>3</sup> ]

Working temperature	720	[°C]
Hardness annealed	120	[°C]

Portrait of the alloy

- Solder-plated strip
- Cadmium free, nickel free