

Heimerle + Meule GmbH Dennigstr. 16, D - 75179 Pforzheim Phone: + 49 (0) 7231-940-0 www.heimerle-meule.com	Material data	WKD – 579.585
		Date: 05/2014

Alloy	Au 585 - solder-plated strip	
Item – no.	579-585	
Solder thickness	20 ± 4	[%]
Colour	yellow	
Precious metals	Au 58,5 Ag 34,4	[%]
Density	13,8	[g/cm ³]

Working temperature	780	[°C]
Hardness annealed	110	[°C]

Portrait of the alloy

- Solder-plated strip
- Cadmium free, nickel free