

<b>Heimerle + Meule GmbH</b> Dennigstr. 16, D - 75179 Pforzheim Phone: + 49 (0) 7231-940-0 www.heimerle-meule.com	<b>Material data</b>	WKD – 284.376
		Date: 06/2015

<b>Alloy</b>	<b>L – Au376 W</b>	
Item – no.	<b>284-376</b>	
Colour	yellow	
Precious metals	Au 37,6 Ag 29,7	[%]
Density	11,3	[g/cm <sup>3</sup> ]

Melting range	680 - 740	[°C]
Working temperature	approx. 720	[°C]

Portrait of the alloy

- Yellow gold brazing solder
- Cadmium free, nickel free
- Especially for brazing of 9 K gold alloys