

Heimerle + Meule GmbH Dennigstr. 16, D - 75179 Pforzheim Phone: + 49 (0) 7231-940-0 www.heimerle-meule.com	Material data	WKD – 296.333
		Date: 05/2014

Alloy	L – Au333 M	
Item – no.	296-333	
Colour	yellow	
Precious metals	Au 33,3 Ag 36,5	[%]
Density	11,2	[g/cm ³]

Melting range		[°C]
Working temperature	approx. 740	[°C]

Portrait of the alloy

- Yellowgold brazing solder
- Cadmium free, nickel free
- Especially for brazing of 8K gold alloys