

Heimerle + Meule GmbH Dennigstr. 16, D - 75179 Pforzheim Phone: + 49 (0) 7231-940-0 www.heimerle-meule.com	Material data	WKD – 297.585
		Date: 05/2014

Alloy	L – Au585 H	
Item – no.	297-585	
Colour	yellow	
Precious metals	Au 58,5 Ag 14,0	[%]
Density	12,9	[g/cm ³]

Melting range	745 – 800	[°C]
Working temperature	approx. 790	[°C]

Portrait of the alloy

- Yellowgold brazing solder
- Cadmium free, nickel free
- Especially for brazing of 14K gold alloys