

Heimerle + Meule GmbH Dennigstr. 16, D - 75179 Pforzheim Phone: + 49 (0) 7231-940-0 www.heimerle-meule.com	Material data	WKD – 211.520
		Date: 05/2014

Alloy	L – Pt M	
Standard description	-	
Item – no.	211-520	
Colour	grey white	
Precious metals	Au 52, Ag 32, Pd 16	[%]
Density	14,1	[g/cm ³]

Melting range	1180 - 1245	[°C]
Flow behaviour	medium	
Working temperature	1235	[°C]

Portrait of alloy

- filler metal for platinum- and palladium - alloys
- free from cadmium and nickel