

Heimerle + Meule GmbH Dennigstr. 16, D - 75179 Pforzheim Phone: + 49 (0) 7231-940-0 www.heimerle-meule.com	Material data	WKD – 489.750
		Date: 05/2014

Alloy	L – Ag 75	
Standard description	-	
Item – no.	489-750	
Colour	white	
Precious metals	Ag 75	[%]
Density	10,0	[g/cm ³]

Melting range	740 – 775	[°C]
Working temperature	770	[°C]

Portrait of alloy

- Silver brazing alloy
- Cadmium – free
- Application: brazing of precious metals
- Enamel braze