

Heimerle + Meule GmbH Dennigstr. 16, D - 75179 Pforzheim Phone: + 49 (0) 7231-940-0 www.heimerle-meule.com	Material data	WKD – 281.585
		Date: 05/2014

Alloy	L – Au585 M	
Item – no.	281-585	
Colour	white	
Precious metals	Au 58,5 Ag 19,5	[%]
Density		[g/cm ³]

Melting range		[°C]
Working temperature	approx. 790	[°C]

Portrait of the alloy

- White gold brazing solder
- Cadmium free, include nickel
- Especially for brazing of 14K gold alloys